



# Component - Plastics

File Number: E41613

## COVESTRO DEUTSCHLAND AG [PC RESINS]

Chempark  
Gebäude B207  
Leverkusen, 51368 Germany



### Makrolon: 6555 + (z)(f1)

Polycarbonate (PC), pellets

- (f1) - Suitable for outdoor use with respect to exposure to Ultraviolet Light, Water Exposure and Immersion in accordance with UL 746C.
- (z) - Material designation and color code may be followed by up to three letters and/or three numbers (does not include grades which are separately recognized with above material designation and suffix)
- + - Material designations may be followed by a six digit numerical code denoting color.

Flammability	Value	Test Method
Flame Rating		UL 94
1.5 mm, CL	V-2	
3.0 mm, CL	V-0	
6.0 mm, CL	V-0	
Flammability Classification		IEC 60695-11-10, -20
3.0 mm, CL	V-0	
6.0 mm, CL	V-0	
1.5 mm, CL	V-2	
Glow Wire Flammability Index		IEC 60695-2-12
1.5 mm	960 °C	
3.0 mm	960 °C	
6.0 mm	960 °C	
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746
1.5 mm	PLC 2	
3.0 mm	PLC 1	
6.0 mm	PLC 1	
High Amp Arc Ignition (HAI)		UL 746
1.5 mm	PLC 2	
3.0 mm	PLC 1	
6.0 mm	PLC 1	
Comparative Tracking Index (CTI)	PLC 3	UL 746
Dielectric Strength	29 kV/mm	ASTM D149
High Voltage Arc Tracking Rate (HVTR)	PLC 2	UL 746
Volume Resistivity	1.0E+15 ohms-cm	ASTM D257
Volume Resistivity	1.0E+15 ohms-cm	IEC 60093
Arc Resistance	PLC 6	ASTM D495
Thermal	Value	Test Method
RTI Elec		UL 746B
1.5 mm	125 °C	
3.0 mm	125 °C	
6.0 mm	125 °C	

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Thermal	Value	Test Method
RTI Imp		UL 746B
1.5 mm	115 °C	
3.0 mm	115 °C	
6.0 mm	115 °C	
RTI Str		UL 746B
1.5 mm	125 °C	
3.0 mm	125 °C	
6.0 mm	125 °C	
Physical	Value	Test Method
Dimensional Stability	0.0 %	ASTM D1042
Dimensional Stability	0.0 %	ISO 2796
Outdoor Suitability	f1	UL 746C

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